



Certificate
No. 12793-01



CERTIFICATE

Inspecta Sertifointi Oy hereby certifies that the company

Kiikala Steel Works Oy

Meriniitynkatu 23, FI-24100 SALO
Suomusjärventie 418, FI-25390 KIIKALA
Ruusulehdontie 23 A, FI-25130 SALO

is qualified to perform welding within the range of

Certification level CL1 according to SFS-EN 15085-2:2020.

Types of activity: P, S.

Field of application

Manufacture of railway vehicles and components.

Range of certification

Welding process ISO 4063	Material group CEN ISO/TR 15608	Thickness	Diameter	Comments/ Type of weld
131	22.5	3 - 30 mm	Ø 150/500 mm	FW
135	8.1	10 - 40 mm	Ø 150/500 mm	BW/FW
135	2.2	5 - 20 mm	Ø 150/500 mm	BW/FW
135	3.1	12,5 - 50 mm	Ø 150/500 mm	BW/FW
135	1.2	15 - 60 mm	Ø 150/500 mm	BW/FW
121/135	1.2	15 - 60 mm	Ø 150/500 mm	BW/FW

Responsible welding coordinator: Jouni Oksanen, IWE FI 00582

Deputy of responsible welding coordinator: Robert Långstedt, IWS FI 02264

The certificate is issued on 2021-08-13.

The certificate is valid until 2024-08-13.

Maija Vanttaja, Managing Director

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Inspecta Sertifointi Oy